ITEM 676.7018M	MAST ARM (STREET LIGHT) 1.8m LENGTH
ITEM 676.7024M	MAST ARM (STREET LIGHT) 2.4m LENGTH
ITEM 676.7030M	MAST ARM (STREET LIGHT) 3.0m LENGTH
ITEM 676.7037M	MAST ARM (STREET LIGHT) 3.7m LENGTH
ITEM 676.7043M	MAST ARM (STREET LIGHT) 4.3m LENGTH
ITEM 676.7049M	MAST ARM (STREET LIGHT) 4.9m LENGTH

DESCRIPTION

Under this item the CONTRACTOR shall furnish and install galvanized stel street light mast arms as shown on the plans and/or ordered by the ENGINEER.

MATERIAL AND METHOD

The mast arm shall be a 51mm pipe truss type, up curved, for 2 bolt mounting on steel poles. The arm shall consist of an upper and lower member joined by vertical struts. The upper and lower members shall be standard steel pipe 51mm I.P.S. Schedule 40. Design shall be up curved with a rise of 0.9m +/- 152mm and spread of 3.0 meters to 4.9 meters as indicated on the plans. Luminaire end shall be arranged for a 51mm slipfitter luminaire with a 102mm minimum straight section. The members at the pole end shall be equipped with 2 bolt self supporting steel hook type attachments, dimensions and drilling shall conform to the special details. Arm wiring opening shall be 51mm diameter and provide a smooth raceway for internal wiring. Assembly to be hot dipped galvanized in accordance with applicable specification for zinc coatings (ASTM A123-53 & A153-53). Furnish 4 Hex. Head plated cap screws 13mm 13 UNC x 38mm with .875 O.D. plated steel 13mm flat washers per arm.

MEASUREMENT AND PAYMENT

Payment for the galvanized street lighting mast arm will be made at the unit price bid for each unit.

The quantity payment shall be the number of units erected including bolts, brackets, and etc. in accordance with the plans and/or as directed by the ENGINEER.

Payment will be made under:

Item No.	<u>Item</u>	Pay Unit
676.7018M	Mast Arm (Street Light) 1.8m Length	EA
676.7024M	Mast Arm (Street Light) 2.4m Length	EA
676.7030M	Mast Arm (Street Light) 3.0m Length	EA
676.7037M	Mast Arm (Street Light) 3.7m Length	EA
676.7043M	Mast Arm (Street Light) 4.3m Length	EA
676.7049M	Mast Arm (Street Light) 4.9m Length	EA

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